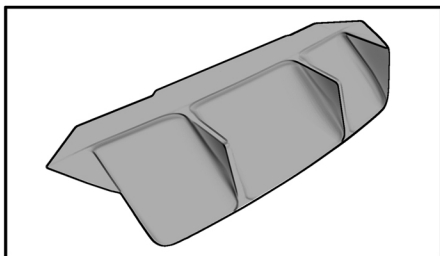




Sterckenn Diffuser - SN-F10-D1 (BMW M5 - F10)



Before installing your STERCKENN Diffuser, read through the entire installation procedure and check to make sure all items are present. For any questions regarding fit, missing parts or instructions that are unclear to you please contact Sterckenn directly : info@sterckenn.com

Packaging List for Sterckenn Diffuser SN-F10-D1

Sterckenn Description	Sterckenn Part Number	Qty
M5 F10 Diffuser	SN-F10-D1	1
Installation Instruction	-	1
Fixing Plug	-	4
Zip ties	-	4
3mm drill	-	1

LIMIT OF LIABILITY STATEMENT

The information contained in this publication was accurate and in effect at the time the publication was approved for printing and is subject to change without notice or liability. Sterckenn reserves the right to revise the information presented herein or to discontinue the production of parts described at any time.

This product is recommended for off-road use only. Please check your local laws for ensure legality when using this product on public roads and highways. In areas where this product is not legal for road use it is sold strictly for off-road, track or show use only.

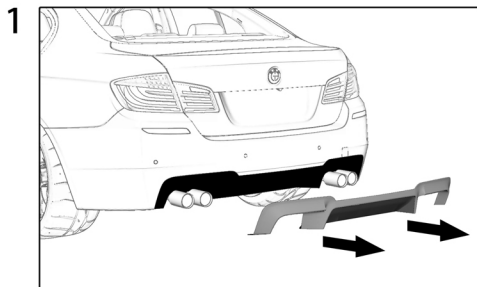
Sterckenn assumes no responsibility for damages occurring from misuse, abuse, improper installation, improper operation, lack of responsible care, or all previously stated reasons resulting from incompatibility with other manufacturer's products and/or systems.

READ IMPORTANT SAFETY CAUTIONS AND WARNINGS BEFORE PROCEEDING

- 1-Please perform the installation carefully. There is a possibility that the product can fall off during driving and cause an accident.
- 2-Please perform the installation at room temperature (20°C).
- 3-We do not recommend processing or modifying the product.
- 4-Always apply the parking brake when working on a vehicle.
- 5-If working without a lift, always consult vehicle manual for correct lifting specifications.

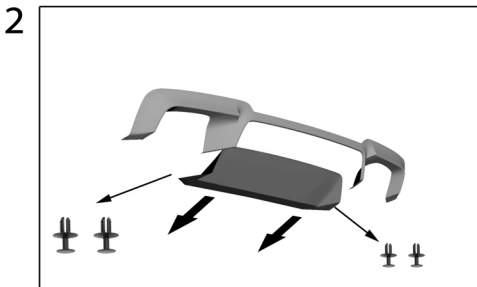
WORK SAFELY!

Perform this installation on a good clean level surface for maximum safety and with the engine turned off.

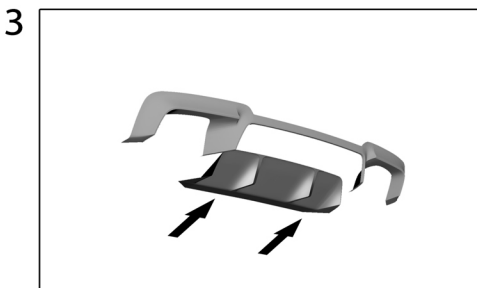


Remove three 8mm screws located toward the center part of OEM diffuser. Then start pulling down outside corners of the diffuser to release it.

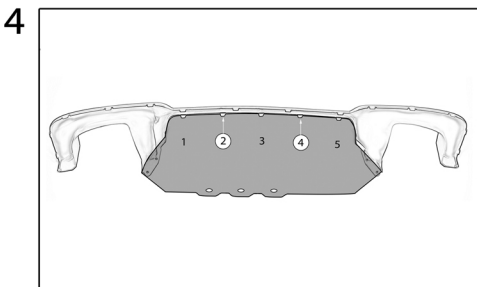
Carefully pull back on the OEM diffuser, releasing the diffuser clips from the bumper.



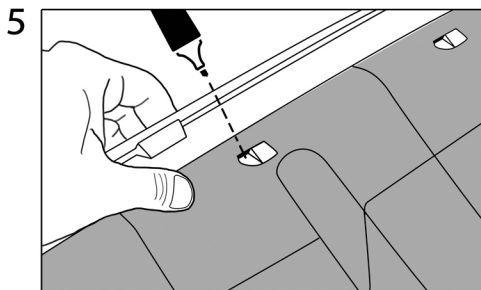
Remove 4 black fixing plugs located on the corners of the black OEM diffuser and detach diffusers from each other.



Replace the OEM diffuser with Sterckenn Diffuser.

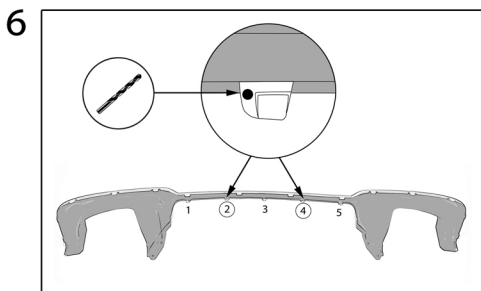


Two out of five OEM diffuser clips need to be drilled to achieve the perfect fitment. (clip nr 2 & 4)

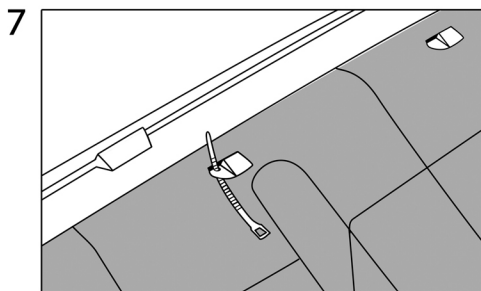


Position and lock Sterckenn Diffuser. Hold OEM and Sterckenn diffuser tight together.

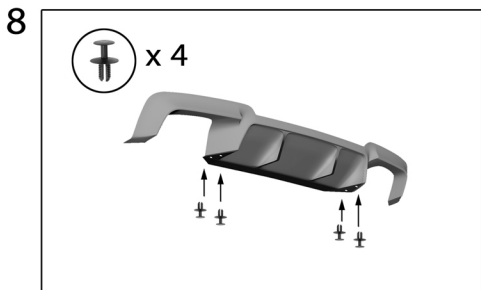
Mark the spots on the OEM diffuser clips (nr. 2 & 4). Mark them as close as you can to Sterckenn Diffuser edge.



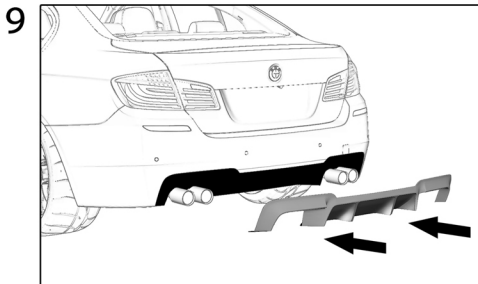
Use attached drill to make a hole in marked spot. (Remove Sterckenn Diffuser to avoid damaging the part)



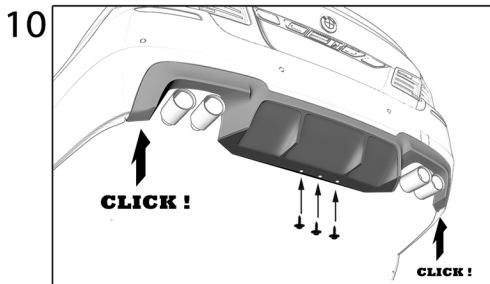
Use attached zip ties and run them thru the hole. This will lock and place the Sterckenn Diffuser tight with OEM diffuser.



Position and lock Sterckenn Diffuser by using 4 black fixing plugs attached to this mounting kit.



Align the Sterckenn Diffuser tabs with the slots in the bumper. Then press the diffuser into the slots locking the diffuser tabs.



Align the Sterckenn Diffuser mounting holes and install all three 8mm screws that were removed before. Push the outside corners of OEM diffuser up to lock it's position.

STERCKENN SHALL NOT BE LIABLE TO REIMBURSE CUSTOMER/DEALER FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES RESULTING FROM THE INSTALLATION OR USE OF ANY PRODUCT SOLD THROUGH THIS CATALOG OR ARISING OUT OF ANY BREACH OF WARRANTY. EXCEPT AS MAY BE STATED IN THIS CATALOG, STERCKENN DISCLAIMS ALL EXPRESS AND IMPLIED WARRANTIES, INCLUDING THE WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. IN NO EVENT SHALL STERCKENN'S LIABILITY EXCEED THE PRICE PAID BY CUSTOMER/DEALER FOR PRODUCTS SOLD REGARDLESS IF STERCKENN HAS BEEN ADVISED IN ADVANCE OF ANY POTENTIAL PROBLEM OR IF A CLAIM IS BASED ON CONTRACT, TORT, STRICT LIABILITY, PRODUCT LIABILITY OR OTHERWISE. SOME STATES DO NOT ALLOW THE EXCLUSION OR LIMITATION OF IMPLIED WARRANTIES OR THEIR DURATION, OR LIABILITY FOR INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THE ABOVE EXCLUSIONS OR LIMITATIONS MAY NOT APPLY.

STERCKENN Sp. z o.o.
25 Serwituty Str.
02-233 Warsaw
POLAND

www.sterckenn.com
info@sterckenn.com

 **STERCKENN**